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Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

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Title of the invention

ARRAYED POLYNUCLEOTIDES

Name of your agent (if you have one)

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ARRAYED POLYNUCLEOTIDES

The present invention is concerned with fabricated arrays and in particular with fabricated arrays of polynucleotide molecules and their use in genome analysis.

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Advances in the study of molecules have been led, in part, by improvement in technologies used to characterise the molecules or their biological reactions. In particular, the study of nucleic acids, DNA and RNA, has benefited from developing technologies used for sequence analysis and the study of hybridisation events.

An example of the technologies that have improved the study of nucleic acids, is the development of fabricated arrays of immobilised nucleic acids. These arrays typically consist of a high-density matrix of polynucleotides immobilised onto a solid support material. Fodor *et al.*, *Trends in Biotechnology* (1994) 12:19-26, describes ways of assembling the nucleic acid arrays using a chemically sensitised glass surface protected by a mask, but exposed at defined areas to allow attachment of suitably modified nucleotides. Typically, these arrays may be described as "many molecule" arrays, as distinct regions are formed on the solid support comprising a high density of one specific type of polynucleotide.

An alternative approach is described by Schena *et al.*, *Science* (1995) 270:467-470, where samples of DNA are positioned at predetermined sites on a glass microscope slide by robotic micropipetting techniques. The DNA is attached to the glass surface along its entire length by non-covalent electrostatic interactions. However, although hybridisation with complementary DNA sequences can occur, this approach may not permit the DNA to be freely available for interacting with other components such as polymerase enzymes, DNA-binding proteins etc.

These arrays typically contain 10⁵ sites per cm² and at each site there are approximately one million copies of the same molecules.

An alternative to this approach is to create PCR derived "colonies" (also referred to as "polonies") (Mitra RD & Church GM, Nucleic Acids Research; 1999, 27, WO 00/53812). DNA is cloned and amplified by performing the PCR reaction in a thin polyacrlyamide film poured on a glass microscope slide. The polyacrylamide matrix retards the diffusion of the DNA molecules so that the amplification products remain localised near their respective templates. Each polony had a radius in the range of 6-

12.5µm and allowed up to 5 million distinguishable polonies on a single slide. Forty cycles of PCR were employed and as many as 108 identical DNA molecules were present in each polony.

A solid phase DNA amplification approach has been described (Adessi, C et al.; Nucleic Acids Research; 2000; 28; WO 9844151, WO 00/18957). Two different oligonucleotide primers were bound to a glass surface and these were able to bind and amplify DNA molecules present in the reaction mixture, with 30 cycles of PCR.

WO-A-96/27025 is a general disclosure of single molecule arrays. However, creating an assay derived from an array of single molecules makes major demands on the performance of the biochemistry employed. For example, the impact of poor fidelity or premature termination in a cyclical process can be damaging. This can act against the inherent simplicity and benefits of analysing single molecules. Furthermore, the application of single molecule arrays relies upon multiple cycles of detection in the array and absolute detection efficiency of the reporter group may be less than one. A cluster of copies derived from a single molecule would therefore be beneficial in certain applications, and yet which may still achieve the benefits associated with single molecule arrays.

Therefore, it is an object of the present invention to provide an array and a method of producing it which array has fabricated thereon a cluster of copies of a target single molecule. The present inventors have now devised a new process that is particularly beneficial in the production of an array having such a clonal population.

Summary of the Invention

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Therefore, according to a first aspect of the present invention, there is provided a method of producing a clustered array of one or more clonal copies of a single target molecule, a cluster in said array being capable of individual resolution by optical microscopy, said method comprising,

- a) providing a vesicle in contact with the surface of a solid support so as to define a chamber between said support and said vesicle and which chamber comprises a singe target molecule including a functionality to effect immobilisation to the surface of said solid support,
- b) copying said target molecule on the surface of said support to produce copies of said target molecule forming said cluster.

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Thus, advantageously, the method according to the invention results in the production of a clustered array of clonal copies of a single target molecule, which cluster may be resolved by optical microscopy. As would be appreciated by one of skill in the art, a number of methods or techniques are available to copy a single target molecule bound to the surface. PCR may be utilised, for example, in the event that the molecule is a nucleic acid molecule where all of the necessary components thereof including polymerases and primer molecules and dNTP's are provided in the vesicle prior to or subsequent to said contacting step or are capable of being delivered thereto subsequent to it.

In one embodiment of this aspect of the invention the single target molecule may initially be provided in said vesicle. In this embodiment, the method includes the step of first contacting the vesicle with a solid surface to form the chamber and subsequently effecting immobilisation of the single target molecule to the surface. Alternatively, in a second embodiment of this aspect of the invention, the single target molecule may first be provided on the surface and the vesicle subsequently contacted with said surface in such a manner so that the vesicle in contact with said surface defines said chamber between the vesicle and the surface and which chamber comprises the single target molecule.

Accordingly, in this embodiment, prior to contacting the vesicle with the support, the vesicle may comprise all of the necessary components to effect copying of the single target molecule in the chamber to form said cluster of clonal copies.

In a second aspect of the invention, the vesicles themselves may already be provided with the copies of said single target molecules and accordingly in this aspect there is provided a method of producing a clustered array of one or more clonal copies of a single target molecule, a cluster in said array being capable of individual resolution by optical microscopy, said method comprising,

- a) providing at least one vesicle defining an enclosed chamber therein, said chamber including said single target molecule and one or more copies thereof,
- b) contacting said vesicle with the surface of a solid support to effect localised immobilisation of the target molecule and the copies thereof to the surface of said support, said single target molecule and copies thereof including a functionality to effect said immobilisation to the surface of said solid support.

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In a third aspect of the invention, the vesicles may include a linking molecule to link the copies of said target molecule together prior to their transfer to the surface to form the cluster. This embodiment advantageously obviates the necessity to fuse the vesicles to the solid surface to produce the array, the method allowing maintenance of the copies in the form of a clustered array by virtue of the linking molecule. However, it may still be desirable in certain circumstances to fuse the vesicle to the solid support. Therefore, according to this aspect of the invention, there is provided a method of producing a clustered array of one or more clonal copies of a single target molecule, each cluster in said array being capable of individual resolution by optical microscopy, the method comprising,

a) providing at least one vesicle defining an enclosed chamber therein and one or more copies of said single target molecule within said vesicle,

said vesicle comprising a linking molecule for linking said copies together in said vesicle, and

b) applying said linked copies of said target molecule to a solid surface to form an array of clustered arrays of said copies, said linking molecule comprising a functionality to effect attachment to the surface of said support.

In one embodiment of each of the aforementioned aspects of the invention, the vesicle may comprise an isolated chamber in a bulk phase, whose interface with the bulk phase prevents any exchange of the single target molecule or the copies thereof in the aqueous chamber with the bulk phase. Thus, advantageously, the vesicle may be constructed or formed from any material that prevents exchange of the single target molecule or copies thereof with neighbouring vesicles and, preferably, which remains thermally stable during the performance of the method. One way to achieve this is to create a small aqueous chamber. A number of embodiments may therefore be envisaged in this report. For any place the vectors may be in the form of discrete ordered lip assumes.

or microcapsules or droplets of water emulsified in oil. As would be known to those of skill in the art, a variety of lipophilic agents may be used, for example, lipids, both natural and artificial with a variety of polar head groups, and different numbers of lipophilic tails of varying lengths and saturation or oils, liquid hydrocarbons and detergents/surfactants. Alternatively the vesicle may be formed from a polyelectrolyte nanoshell. One of the advantages of utilising microcapsules is that they can easily be recovered, for example, by filtration, centrifugation, precipitation or the like and they can be stored in the dry state as a free flowing powder.

The vesicles may therefore be subjected to a microencapsulation process, such as for example by a process of coacervation, whereby a water in oil droplet containing said target molecule is provided with a suitable water soluble polymer colloid that is essentially immiscible with the continuous oil phase.

In all of the aforementioned embodiments, it is preferable that the vesicle comprises an aqueous core which is particularly beneficial in the application of the current method to production of nucleic acid arrays.

Preferably, the target molecule and/or the copies thereof, according to each aspect of the invention, are capable of being attached to the solid support via a functionality which may be capable of attachment itself or alternatively may be capable of interacting with a complementary capture moiety having means to effect attachment to the surface of the support. Therefore, the target molecule or the copies thereof may include a functionality that permits attachment either directly to the surface of the support or indirectly via a capture moiety. In one embodiment, when the target molecule and the copies thereof are nucleic acid molecules the functionality may comprise a sequence of nucleotides complementary to another sequence of nucleotides, which may itself be immobilised on the surface, or provided in the vesicle and may be capable of attachment to the surface. In another embodiment, said functionality may comprise a linking moiety to which each of said target molecules and/or said copies may be attached. Where the target molecule is a nucleic acid molecule, preferably the copies of said nucleic acid molecule comprise complementary copies of the molecule.

Thus, the target nucleic acid molecule may be immobilised via a capture moiety which may itself be a nucleic acid molecule having a sequence of nucleotides complementary to those of the target molecule or the copies thereof. In one embodiment

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of the invention, the capture moiety may comprise a hairpin oligonucleotide, for example, and in this embodiment the hairpin oligonucleotide includes a known nucleic acid sequence that is complementary to a sequence on the copies of the target nucleic acid molecule so that it is/they are capable of hybridising thereto. The hairpin oligonucleotide itself therefore may also comprise means to effect immobilisation or attachment to the solid support. Thus, the target nucleic acid or copies thereof may include an adaptor molecule of known sequence, the complementary sequence of which is complementary to a sequence on the hairpin oligonucleotide, which complementary sequence on the hairpin may advantageously function as a primer for a polymerase based sequencing reaction. Thus, the adaptor molecule on said target nucleic acid molecule may be provided on its 5' end or alternatively on the 3' end of the complementary copy of said target nucleic acid. The 3' end of said hairpin may therefore include a sequence which corresponds to a sequence of the adaptor molecule on the 5' end thereof, or alternatively may be complementary to a sequence on the 3' end of the complementary copy. The target nucleic acid molecule or its copies may also comprise another adaptor molecule, again of known sequence at its 3' end but which sequence is different from that of the adaptor molecule located at the 3' end and similarly for the copies thereof. When the capture moiety comprises a hairpin oligonucleotide, a ligase enzyme may be used to ligate the target molecule to the hairpin oligonuleotide. The hairpin oligonucleotide should, therefore, include a phosphate moiety to ensure ligation by the ligase enzyme at its 5' end.

In one embodiment, production of the copies of said target nucleic acid molecule can occur within the vesicle itself prior to or after contacting the vesicle with the solid support. Therefore, the vesicle may also comprise a polymerase enzyme, which is preferably a thermostable polymerase enzyme, in addition to a primer that is complementary to a sequence on the 3' end of said target molecule. Preferably said 3' end sequence on the target nucleic acid is an adaptor molecule at the 3' end of said target nucleic acid molecule. The nucleotides may also be included in the vesicle or, for example, may be provided externally where for example, the vesicle includes a membrane or shell that is semi-permeable or selective to allow diffusion of the nucleotides into the vesicle. Such a membrane, therefore, will be permeable to the nucleotides to allow their diffusion into the vesicle but which membrane prevents the diffusion of the single target molecule and the sexicle but which membrane prevents the diffusion of the single target molecule and the sexicle transform.

Alternatively, the generation of the copies can occur subsequent to the attachment of the target nucleic acid molecule or copies thereof utilising surface based amplification techniques, which are known to those of skill in the art. Therefore, when the capture moiety comprises a hairpin oligonucleotide or another suitable nucleic acid having a sequence complementary to one on said target nucleic acid molecule, it may be deposited on the surface of the support at a density corresponding to that of the final clustered array. Once the copies of the target nucleic acid molecule are produced and following attachment to the solid surface via the complementary sequences on the nucleic acid molecule of the capture moiety on the surface of said array, the clustered array will be generated.

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In a preferred embodiment, when the primers and appropriate reagents are provided in said vesicle for polymerase based amplification, the linking molecule is provided therein to link the copies of said target nucleic acid. In an even more preferred embodiment the primers may be provided on the linking molecule.

The linking moiety according to the invention may comprise for example a dendrimeric molecule, which may include a plurality of one of the amplification primers for said target molecule attached thereon. Accordingly, following amplification of the template target nucleic acid within said vesicle one of the copies of said nucleic acid molecule will be attached to the dendrimeric molecule, which may itself be functionalised for attachment to the solid surface either directly or indirectly via an intermediate molecule. Thus, advantageously, a linking moiety according to the invention may be utilised within the vesicles to link the copies of the nucleic acid molecules together for application to the surface to form the array. Alternatively, the vesicles may be broken up prior to attachment to the surface and the contents therein extracted into an aqueous solution, which is then applied to the surface. In one embodiment of this aspect of the invention, the nucleic acid molecule copy coupled to the dendrimeric molecule may include a functionality that allows it to be coupled to the surface. For example, the surface may include a nucleotide sequence that is the same as or corresponds to that contained on the 5' end of the target DNA molecule to be copied. The 3' end of the complementary copy of the target DNA may then hybridise to said nucleotide molecule to attach it to said support. In this embodiment the nucleic acid immobilised on the surface

constitutes the capture moiety. Alternatively, the linking molecule itself may include the functionality to attach it to the surface.

In an alternative embodiment, the linking molecule may be activated within the vesicle to link the products of the amplification reaction together in a cluster. For example, a binding agent, such as acrylamide and a polymerisation initiator such as ammonium persulfate (APS) and tetraethylmethylene diamine (TEMED) may be used. Therefore, the amplification primers may contain an acrylamide moiety. The TEMED may then be added to the vesicles or the suspension containing the vesicles and which diffuses through the bulk phase to the interior of the vesicles where it may initiate the polymerisation reaction. Alternatively, polymerisation agents may be utilised that are activated following irradiation by light in which case applying light at an appropriate wavelength will link the DNA molecules together.

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The vesicle itself also forms part of the present invention. Therefore, in accordance with a further aspect of the invention, there is also provided a vesicle for use in producing a clustered array of one or more clonal copies of a single target molecule, said vesicle comprising an enclosed chamber therein comprising said single target molecule and/or copies thereof, and which vesicle is formed from an isolated chamber in a bulk phase, whose interface with the bulk phase prevents exchange of the contents of the aqueous chamber with the bulk phase. Preferably, all of the necessary components to copy the target nucleic acid molecule including the primers specific for the 3' end of the target nucleic acid, a polymerase and nucleotides are already maintained within the vesicles. Additionally, one or more linking molecules may also be provided to link the copies of the target nucleic acid molecules together, for attachment to the surface. In one embodiment, amplification or copying of the target nucleic acid molecules may be controllable by maintaining the temperature of the vesicles at a temperature to inhibit enzyme activity in which case the vesicles can be stored at such an enzyme inhibitory temperature. When it is desired to produce the array, the temperature is raised and the method as hereinbefore described may be carried out. A plurality of the vesicles may also be provided in a kit for use in a method of producing a clustered array, which kit comprises a plurality of vesicles as defined herein and a solid support for contacting with said vesicles. Therefore, by maintaining the temperature of the vesicles at a suitably lowtemperature, for example, enzyme activity of, for example, the thermostable polymerase enzyme, may be inhibited thereby preventing any amplification occurring.

The present invention may be more clearly understood from the following detailed description with reference to the accompanying drawings, wherein:

Figure 1 is an illustration of the vesicles utilised in accordance with the invention.

Figure 2 is an illustration of the steps of one embodiment of the method of the invention utilising the vesicles to produce said clustered array.

Figure 3 is an illustration of the steps of another embodiment of the method of the invention employing said linking molecule.

Detailed Description of the Invention

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As set out above and in the example provided, the present invention is concerned with a method of producing a clustered array of one or more clonal copies of a single target molecule. As used herein, the term "clustered array" refers to a population of copies, complementary or otherwise, of a single molecule, for example, a polynucleotide. A plurality of the copies of the target molecule may be distributed over the solid support and each cluster will correspond only to a specific type of molecule or species. The molecules are distributed over the array at a distance from one another sufficient to permit either their individual resolution or individual resolution of the cluster.

The method of the invention comprises providing at least one, but preferably a plurality, of vesicles that define an enclosed chamber therein and within which is located a single target molecule. The target molecule may be any molecule which is desired to be copied but is preferably a nucleic acid, such as a polynucleotide. In one embodiment, the target nucleic acid may be derived from genomic DNA that has been subjected to fragmentation. These vesicles may be contacted with the surface of a solid support to effect immobilisation of the molecule to the solid support by virtue of a chemical or other suitable functionality thereon that effects immobilisation itself either directly to the surface or alternatively indirectly by virtue of a complementary functionality attached or capable of being attached to the support. As would be apparent to the skilled practitioner, the step of contacting said support may be achieved in a passive or active manner to achieve fusion of said vesicle with said support. Active means include directed or

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targeted contact utilising, for example, complementary functionalities on the surfaces of both said support and said vesicle or complementary electrostatic charges. The surface fusion event may occur passively following contact of the vesicle with the solid support, for example in the case of aqueous contents fusing to a hydrophilic surface site. Other ways include, evaporation, chemical extraction of the lipids, osmotic shock or the like. Many suitable vesicles may be utilised in the performance of the present invention. Generally, such vesicles may be any vesicle of the type having an isolated chamber in a bulk phase whose interface with the bulk phase prevents exchange of the contents therein with the bulk phase and also any other vesicles in the bulk phase. However, semipermeable vesicles may also be used that permit a limited degree of diffusion into the vesicle. For example, it may be possible to deliver the nucleotides to the interior of the vesicle by incubating the vesicles in a solution of the nucleotides when the material used to form the vesicle allows diffusion of the nucleotides across the membrane but which also prevent diffusion of the larger single target molecules or the copies thereacross. Therefore, to maintain the individuality of each of the single target molecules within the vesicles and the subsequent cluster, it is particularly important that no or substantially no content exchange occurs between vesicles which thus ensures the clonal nature of the molecule once copied. The vesicle may, therefore, be formed from droplets of water emulsified in oil. Alternatively, the vesicle may be formed from a liposome or a polyeletrolyte nanoshell. In all such embodiments it is highly preferable that the vesicle comprises an aqueous core. This is particularly beneficial when the target molecule is a nucleic acid molecule, and which results in the production of an array of nucleic acid molecules in clusters on the array.

The vesicles may be further subjected to a microencapsulation process, such as, by a process of coacervation for example, whereby a water in oil droplet containing said target molecule is provided with a suitable water soluble polymer colloid that is essentially immiscible with the continuous oil phase. If one starts with a solution of a colloid(/polymer) in an appropriate solvent, then according to the nature of the colloid, various changes can bring about a reduction of the solubility of the colloid. As a result of this reduction a large part of the colloid can be separated out into a new phase. Generally, the core material used in the coacervate must be compatible with the recipient.

original one phase system becomes two phases. One is rich and the other is poor in colloid concentration. Coacervation may be initiated in a number of different ways. Examples include changing the temperature, changing the pH or adding a second substance such as a concentrated aqueous ionic salt solution or a non-solvent. As the coacervate forms, it must wet the suspended core particles or core droplets and coalesce into a continuous coating for the process of microencapsulation to occur. The final step for microencapsulation is the hardening of the coacervate wall and the isolation of the microcapsules, usually the most difficult step in the total process.

The coacervation procedure may be simple or complex. Simple coacervation involves only one type of polymer with an addition of strongly hydrophilic agents to the colloidal solution whereas complex coacervation uses two or more types of polymer.

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Heating of the mixture causes coacervation to occur thus hardening at the interface of the water in oil droplet to create a colloidally rich polymer shell.

Advantageously, these particles may be separated by phase separation. This is particularly advantageous because the polymer shell may be designed to be permeable to certain compounds, for example nucleotides. In this example, the polymer shell surrounding the aqueous droplet may then include a target polynucleotide, together with the appropriate primer and polymerase, and the PCR reaction may be performed in aqueous solvent containing the nucleotides, wherein the polymer shell is designed such as to be permeable to the nucleotides whilst maintaining the polymerase and other molecules inside. Alternatively, the PCR reaction may be performed within the aqueous droplet emulsified in the oil, which is then subsequently subjected to coacervation or other suitable methods to form the shell. The microcapsules may then be stored in the dry state or in an appropriate solvent for subsequent use. Once deposited on the surface, the shell may be removed to deposit the contents therein on the surface to form the clustered array.

As used herein, the term "single target molecule" refers to one single molecule rather than a single type of molecule. In the context of a nucleic acid molecule, this may be a polymeric molecule of a nucleic acid sequence. Thus, an array feature or address corresponding to a single target nucleic acid molecule or polynucleotide consists of only one such molecule in the vesicle. The addresses in the clustered array in the present invention are intended to be populated by only one type of polynucleotide molecule and its complementary copied strands which are capable of interrogation.

"Solid support", as used herein, refers to the material to which the target polynucleotides and complementary molecules are attached. Suitable solid supports are available commercially, and will be apparent to the skilled person. The supports can be manufactured from materials such as glass, ceramics, silica and silicon. Supports with a gold surface may also be used. The supports usually comprise a flat (planar) surface, or at least a structure in which the polynucleotides to be interrogated are in approximately the same plane. Alternatively, the solid support can be non-planar, *e.g.*, a microbead. Any suitable size may be used. For example, the supports might be on the order of 1-10 cm in each direction.

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The term "individually resolvable by optical microscopy" is used herein to indicate that, when visualised, it is possible to distinguish either at least one target polynucleotide on the array from its neighbouring polynucleotides or between the cluster of complementary copies using optical microscopy methods available in the art. Visualisation may be effected by the use of reporter labels, *e.g.*, fluorophores, the signal of which is individually resolved.

As used herein, the term "interrogation" means contacting one or more of the complementary copies of the target polynucleotides with another molecule, e.g., a polymerase, a nucleoside triphosphate or a complementary nucleic acid sequence, wherein the physical interaction provides information regarding a characteristic of the arrayed target polynucleotide. The contacting can involve covalent or non-covalent interactions with the other molecule. As used herein, "information regarding a characteristic" means information regarding the sequence of one or more nucleotides in the target polynucleotide, the length of the target polynucleotide, the base composition of the target polynucleotide, the T_m of the target polynucleotide, the presence of a specific binding site for a polypeptide or other molecule, the presence of an adduct or modified nucleotide, or the three-dimensional structure of the polynucleotide.

The target molecules contained in the vesicles used in accordance with the method of the invention, may be copied in a surface dependent or independent manner. In a first embodiment, the copies may be produced externally of the vesicle and subsequently included or introduced therein for production of the clustered arrays prior to contacting the vesicles with the support. Alternatively, the molecule may be copied within the vesicle using an appropriate method such as PCE or the tiles. For example, in one

embodiment the target nucleic acid may be a target locus from a fragmented genome. In this embodiment the vesicle may beneficially be used to amplify said locus so as to, for example, detect for genetic variation in a population. In this embodiment PCR primers can be used in an amplification step to amplify the locus of interest, e.g. which may contain an SNP. Once the PCR amplified fragments have been deposited on the surface of the support by virtue of an appropriate functionality on said primers, the genotype at the locus of interest may be identified by, for example, contacting the support with labelled oligonucleotide probes to identify the presence of said locus.

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In a preferred aspect of the invention, when the molecule comprises a nucleic acid molecule, the copies comprise complementary copies of the target nucleic acid molecule. Thus, in any given vesicle there may be included either a single copy of the target nucleic acid molecule together with a plurality of complementary copies or both. In this regard, all of the components or factors necessary to produce said complementary copies may be included in the vesicle. Generally, such components or factors include an appropriate polymerase enzyme together with a suitable primer capable of initiating the production of a complementary strand, in the presence of appropriate dNTP molecules. In this regard the target nucleic acid molecule may include, and the method may comprise as a further step the inclusion of, an adaptor molecule at the 3' end thereof having a known sequence against which a complementary primer may be designed to initiate production of the complementary strand following binding of the polymerase thereto. Many appropriate polymerase enzymes are known in the art including Taq polymerase, T7 RNA polymerase and the like.

Alternatively, the generation of said complementary copies may be carried out on the surface of the solid support in which case the generation of the complementary copies does not occur until contact between the vesicle and the surface of the support takes place. The vesicle may be designed of a suitable material such that upon contact with the surface of the solid support, fusion of the support and the vesicle is allowed to occur either passively by said contacting step or by other means such as for example evaporation, chemical extraction of lipids or the like to form a chamber between solid support and said vesicle. Fusion of the vesicle with the surface of the support therefore permits the contents of the vesicle to have access to the surface of the support for interaction therewith. Suitable primers may be provided which are immobilised to the

surface and which are capable of initiating the production of complementary copies of said nucleic acid molecule in the presence of said polymerase and dNTP molecules. Thus, the vesicle may be designed or formed from a material that is capable of fusing to said solid support to form a reaction chamber between the support and the vesicle.

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As aforementioned, the target molecule or copies thereof are capable of being attached to the solid support by virtue of a chemical or other functionality thereon that can interact with a complementary capture moiety to effect attachment to the surface of the support following contact (or fusion) of the vesicle with the surface of the solid support. When the target molecule is a nucleic acid molecule, the capture moiety may be a sequence of nucleotides that is capable of hybridising with a complementary sequence on a complementary copy of the target molecule. The capture moiety may itself be provided on the surface of the support or may be included in the vesicle and thus may itself include means for attachment to the surface of the support. In this embodiment, the target molecule may include an adaptor of known sequence, the complementary copy of which can hybridise to the sequence of nucleotides on the capture moiety, which adaptor molecule or sequence may be positioned at the 5' end of the nucleic acid. Thus, advantageously, the capture moiety may itself act as a primer for surface based amplification of the target nucleic acid.

In one embodiment a linking molecule may be provided in the vesicle, which functions to link the nucleic acid molecules together in the vesicle. In this aspect the vesicles need not be contacted with the surface to form the array. Instead the vesicles can be broken up to release their contents into an aqueous solution which may be contacted with the surface of the support that will form the array. The linking molecule may for example, comprise a dendrimeric molecule having attached thereto the primers to be used for the polymerase based amplification of the target nucleic acid molecule within the vesicle. The capture moiety in this embodiment may comprise a nucleic acid sequence which can be immobilised to the surface of the support. The nucleic acid sequence of the capture moiety for attachment on the support may have a sequence corresponding to the 5' end of the target molecule. In this instance, the complementary copy of the target nucleic acid molecule produced by a polymerase based amplification will have at its 5' ends acquence complementary to that of the nucleic acid sequence of the capture moiety.

As aforementioned, the nucleic acid sequence of the capture moiety may be included on a hairpin oligonucleotide that may be attachable to the support.

The linking molecule or moiety may comprise a chemical functionality on each of the primers in said vesicle that act as a polymerisation initiator and which initiator may be activated with the vesicle, such as for example acrylamide on each of said primers, in the presence of APS and TEMED.

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According to the invention, reference to "hairpin oligonucleotide" means a single-stranded nucleic acid molecule which is capable of forming a hairpin, that is, a nucleic acid molecule whose sequence contains a region of internal self-complementarity enabling the formation of an intramolecular duplex or self-hybrid. "Region of self-complementarity" refers to self-complementarity over a region of 4 to 100 base pairs. When not self-hybridized, the hairpin oligonucleotide can be 8 to 200 base pairs, preferably 10 to 30 base pairs in length. By saying that the hairpin oligonucleotide is a "self-hybrid", or that the hairpin oligonucleotide has "self-hybridized", means that the hairpin oligonucleotide has been exposed to conditions that allow its regions of self-complementarity to hybridize to each other, forming a double-stranded nucleic acid molecule with a loop structure at one end and an exposed 3' and 5' end at the other.

In one embodiment, the hairpin oligonucleotide is synthesized in a contiguous fashion but is not made up entirely of DNA, rather the ends of the molecule comprise DNA bases that are self-complementary and can thus form an intramolecular duplex, while the middle of the molecule includes one or more non-nucleic acid molecules. An example of such a hairpin nucleic acid molecule would be Nu-Nu-Nu-Nu-Nu-Nu-Nu-Nc-Nc-Nc-Nc-Nc-Nc, where "Nu" is a particular nucleotide, "Nc" is the nucleotide complementary to Nu, and "LM" is the linker moiety linking the two strands, e.g., hexaethylene glycol (HEG) or polyethylene glycol (PEG). The non-nucleic acid molecule(s) can be linker moieties for linking the two nucleic acids together (the two nucleic acid halves of the overall hairpin nucleic acid molecule), and can also be used to attach the overall hairpin nucleic acid molecule to the substrate. Alternatively, the non-nucleic acid molecule(s) can be intermediate molecules which are in turn attached to linker moieties used for attaching the overall hairpin nucleic acid to the solid substrate.

In another embodiment, the hairpin oligonucleotide is composed of two separate but complementary nucleic acid strands that are hybridized together to form an

intermolecular duplex, and are then covalently linked together. The linkage can be accomplished by chemical crosslinking of the two strands, attaching both strands to one or more intercalators or chemical crosslinkers, etc.

In a preferred embodiment of the invention, the hairpin molecule includes a 3' overhang which is taken to mean that at the 3' end of the hairpin molecule, there is provided a sequence of nucleotides which do not hybridise to a complementary region.

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In an even preferred embodiment the 3' end of the hairpin includes a 3' block. The adaptor molecule on the 5' end of the target nucleic acid molecule preferably corresponds to a sequence on the 3' end of the hairpin oligonucleotide. Therefore, once the copy of the target nucleic acid molecule including a sequence at its 3' end complementary to said 5' adaptor molecule is brought into contact with said hairpin molecule, the 3' sequence of said complementary copy will hybridise to its complementary sequence on the 3' overhanging sequence of the hairpin. The hairpin oligonucleotide also preferably includes a phosphate moiety at the 5' terminus thereof so that the 3' end of the copy of the target nucleic acid molecule can be ligated thereto in the presence of an appropriate ligase enzyme. Accordingly, the hairpin oligonucleotide should be designed such that upon hybridisation of the 3' end of the copy of the target polynucleotide to its complementary sequence on the 3' of the hairpin, the phosphate moiety on the 5' end is sufficiently proximal to the 3' end of the copy of the target nucleic acid molecule so as to be capable of undergoing a ligation reaction. Once the stabilised ligation product is generated, the sequence at the 3' end of the hairpin complementary to that of the 3' end of the copy of the target polynucleotide can serve as a primer for a subsequent polymerase based sequencing reaction to identify the sequence of the target nucleic acid molecule.

The target nucleic acid molecule used in accordance with the invention may typically be DNA or RNA, although nucleic acid mimics, e.g., PNA or 2'-O-methyl-RNA, are within the scope of the invention. Reference herein to a target nucleic acid molecule may also include a target polynucleotide, for example a specific locus from a genomic DNA fragment.

Immobilisation of the hairpin oligonucleotides may be by specific covalent or non-covalent interactions. In the present invention, biotin may be used to immobilise the hairpin oligonucleotides to a streptavidin coated solid support. Immobilisation may also

be carried out using covalent means such as amino or thiol oligonucleotides onto activated carboxy, maleimide or other suitably reactive surfaces.

A first step in the fabrication of the arrays will usually be to functionalise the surface of the solid support, making it suitable for attachment of the molecules or polynucleotides. Biotinylated albumins (BSA) can form a stable attachment of biotin groups by physisorption of the protein onto surfaces. Covalent modification can be performed using silanes, which have been used to attach molecules to a solid support, usually a glass slide. Biotin molecules can be attached to surfaces using appropriately reactive species such as biotin-PEG-succinimidyl ester which reacts with an amino surface. The vesicles can then be brought into contact with the functionalised solid support, to form the arrays.

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In an alternative embodiment, the support surface may be treated with different functional groups, one of which is to react specifically with different target molecules. Controlling the concentration of each functional group provides a convenient way to control the densities of the hairpin molecules/target nucleic acid.

Suitable functional groups will be apparent to the skilled person. For example, suitable groups include: amines, acids, esters, activated acids, acid halides, alcohols, thiols, disulfides, olefins, dienes, halogenated electrophiles, thiophosphates and phosphorothioates.

In one embodiment, the unreactive silanes may be of the type $R_nSiX_{(4-n)}$ (where R is an inert moiety that is displayed on the surface of the solid support, n is an integer from 1-4 and X is or comprises a reactive leaving group, such as a halide (e.g. Cl, Br) or alkoxide e.g. (1-6 alkoxide). Such modified surfaces may be created by reactions with silanes, such as tetraethoxysilane, triethoxymethylsilane, diethoxydimethylsilane or glycidoxypropyltriethoxysilane, although many other suitable examples will be apparent to the skilled person.

The clustered complementary copies of the target nucleic acid molecule immobilised onto the surface of the solid support should be capable of being resolved by optical means. This means that, within the resolvable area of the particular imaging device used, there must be one or more distinct signals, each representing either one polynucleotide or cluster. Thus, each cluster is individually resolvable and detectable as a single molecule fluorescent point, and fluorescence from said single molecule fluorescent

point exhibits single step photobleaching. Typically, the clustered polynucleotides of the array are resolved using a single molecule fluorescence microscope equipped with a sensitive detector, e.g., a charge-coupled device (CCD). Each cluster of the array may be imaged simultaneously or, by scanning the array, a fast sequential analysis can be performed. While the density of the clustered arrays is not critical, it must be such as to render the clusters individually resolvable as hereinbefore described. Preferably, however, the clusters are provided in the range of 10⁶ to 10⁹ clusters per cm² and even more preferably 10⁷ to 10⁸ clusters/cm².

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Once formed the clustered arrays may be used in procedures to determine the sequence of the target nucleic acid molecule or polynucleotide. In particular, the arrays may be used in conventional assays which rely on the detection of fluorescent labels to obtain information on the arrayed polynucleotides. The arrays are particularly suitable for use in multi-step assays where the loss of synchronisation in the steps was previously regarded as a limitation to the use of arrays. The arrays may be used in conventional techniques for obtaining genetic sequence information. Many of these techniques rely on the stepwise identification of suitably labelled nucleotides, referred to in US-A-5654413 as "single base" sequencing methods.

In an embodiment of the invention, the sequence(s) of the target polynucleotide may be determined in a similar manner to that described in US-A-5654413, by detecting the incorporation of nucleotides into the nascent strand through the detection of a fluorescent label attached to the incorporated nucleotide in the growing strand which has as its template the complementary copy of the target nucleic acid. In the present invention, the primer may be located on the 3' end of the hairpin oligonucleotide following ligation of the 3' end of the copy of the target nucleic acid molecule to the 5' end of the hairpin. The nascent chain may then be extended in a stepwise manner by the polymerase reaction. Each of the different nucleotides (A, T, G and C) incorporates a unique fluorophore and a block at the 3' position on the nucleotide acts as a blocking group to prevent uncontrolled polymerisation. The polymerase enzyme incorporates a nucleotide into the nascent chain complementary to the target, and the blocking group prevents further incorporation of nucleotides. The array surface is then cleared of unincorporated nucleotides and each incorporated nucleotide is "read" outleastly by a charge coupled deviate using laser prefeation and others. The 5' educating group to take



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removed (deprotected), to expose the nascent chain for further nucleotide incorporation.

US Patent No. 5,302,509 also discloses another method to sequence polynucleotides immobilised on a solid support. The method relies on the incorporation of fluorescently-labelled, 3'-blocked bases A, G, C and T to the immobilised polynucleotide, in the presence of DNA polymerase. The polymerase incorporates a base complementary to the target polynucleotide, but is prevented from further addition by the 3'-blocking group. The label of the incorporated base can then be determined and the blocking group removed by chemical cleavage to allow further polymerisation to occur.

Other suitable sequencing procedures will be apparent to the skilled person. In particular, the sequencing method may rely on the degradation of the arrayed polynucleotides, the degradation products being characterised to determine the sequence.

An example of a suitable degradation technique is disclosed in WO-A- 95/20053, whereby bases on a polynucleotide are removed sequentially, a predetermined number at a time, through the use of labelled adaptors specific for the bases, and a defined exonuclease cleavage.

However a consequence of sequencing using non-destructive methods is that it is possible to form a spatially addressable array for further characterisation studies, and therefore non-destructive sequencing may be preferred. In this context, the term "spatially addressable" is used herein to describe how different clusters of molecules may be identified on the basis of their position on an array.

In the case that the target nucleic acid molecules are generated by restriction digest of genomic DNA, the recognition sequence of the restriction or other nuclease enzyme will provide 4, 6, 8 bases or more of known sequence (dependent on the enzyme). However, as aforementioned, adaptor molecules of known sequence can be added to the ends thereof. Further sequencing of between 10 and 20 bases on the array should provide sufficient overall sequence information to place that stretch of DNA into unique context with a total human genome sequence, thus enabling the sequence information to be used for genotyping and more specifically single nucleotide polymorphism (SNP) scoring.

Thus the arrays of this invention may be incorporated into, for example, a sequencing machine or genetic analysis machine.

The clustered arrays immobilised onto the surface of a solid support should be capable of being resolved by optical means. This means that, within the resolvable area

of the particular imaging device used, there must be one or more distinct signals, each representing one cluster. Typically, the polynucleotides of the array are resolved using a single molecule fluorescence microscope equipped with a sensitive detector, e.g., a charge-coupled device (CCD). Each cluster of the array may be imaged simultaneously or, by scanning the array, a fast sequential analysis can be performed.

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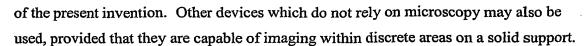
The extent of separation between the individual clusters on the array will be determined, in part, by the particular technique used to resolve the cluster. Apparatus used to image molecular arrays are known to those skilled in the art. For example, a confocal scanning microscope may be used to scan the surface of the array with a laser to image directly a fluorophore incorporated on the individual polynucleotide by fluorescence. Alternatively, a sensitive 2-D detector, such as a charge-coupled device, can be used to provide a 2-D image representing the individual polynucleotides on the array

"Resolving" single clusters on the array with a 2-D detector can be done if, at 100 x magnification, adjacent clusters are separated by a distance of approximately at least 250 nm, preferably at lest 300 nm and more preferably at least 350 nm. It will be appreciated that these distances are dependent on magnification, and that other values can be determined accordingly, by one of ordinary skill in the art.

Other techniques such as scanning near-field optical microscopy (SNOM) are available which are capable of greater optical resolution, thereby permitting more dense arrays to be used. For example, using SNOM, adjacent polynucleotides may be separated by a distance of less than 100 nm, e.g., 10 nm. For a description of scanning near-field optical microscopy, see Moyer *et al.*, *Laser Focus World* (1993) 29(10).

An additional technique that may be used is surface-specific total internal reflection fluorescence microscopy (TIRFM); see, for example, Vale *et al.*, *Nature* (1996) 380:451-453). Using this technique, it is possible to achieve wide-field imaging (up to $100~\mu m. \times 100~\mu m$) with single molecule sensitivity. This may allow arrays of greater than 10^7 resolvable polynucleotides per cm² to be used.

Additionally, the techniques of scanning tunnelling microscopy (Binnig et al., 30. Helvetica Physica Acta (1982) 55:726-735) and atomic force microscopy (Hansma et al., Ann. Rev. Biophys. Diemel. Chart. (1994) 23:115-139) are suitable for imaging the arrays



Because the array consists of distinct optically resolvable clustered copies of polynucleotides complementary to a target nucleic aid molecule, each target nucleic acid molecule will generate a series of distinct signals as the fluorescent events are detected. Thus the efficiency or stringency levels imposed on each cycle of detection may be reduced as compared to those employed on the use of single molecule arrays.

Example ^{*}

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The following examples illustrate the invention but are in no way intended to restrict its scope.

A sample of genomic DNA purified from a blood is subjected to one of several known methods to fragment it into 500 bp portions. The ends are enzymatically repaired by methods known to those skilled in the art to give blunt ends that are phosphorylated at their 5' ends. A 100 fold molar excess of a 1000 bp linear, blunt-ended, dephosphorylated vector is added along with 1000 Units of T4 DNA ligase to generate a circular product comprising the vector and a single fragment. The vector is chosen so that the sequences adjacent to either end of the inserted fragment are different and can form sequences for hybridrising PCR primers. The DNA solution is then diluted to a concentration of 10 pM in a 200 µl PCR reaction buffer containing 250 µM dNTP's, 10 Units of Tag DNA polymerase and 2 µM each of two primers that hybridise to the vector at either end of the genomic DNA insert. One of the primers contains a 5' functionality for coupling to a surface, for example a phosphorothiate group. The PCR mix is added dropwise to a rapidly stirring mineral oil blend containing 4.5% (v/v) SPAN 80, 0.4% Tween 80 and 0.05% Triton X100 to form an emulsion with a median drop size of 1 micron. The emulsion thus formed will contain over 99% of the template molecules as single molecules in single drops, as expected from a Poisson distribution. The 'single molecule' emulsion is then thermocycled in a PCR machine for 20 cycles to generate more than 10000 copies of the single template per emulsion drop. Following PCR, the emulsion is applied to a glass microscope slide that has been functionalised to react with the phosphorothicate group on the DNA copies. The slide is incubated for 2 hours at

room temperature to allow the aqueous drops to sediment onto the surface of the slide and the DNA to couple to the surface. The slide is then washed sequentially with Xylene, H₂O, a hot solution (95°C) of 10 mM TrisHCl pH 8 containing 10 mM EDTA, then H₂O. The resulting slide contains clusters of single stranded templates to which a common sequencing primer or hairpin can be annealed (to the 3' end of the template strand); if a hairpin is used, T4 DNA ligase can be added to covalently attach the hairpin to the single stranded templates.

CLAIMS

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- 1. A method of producing a clustered array of one or more clonal copies of a single target molecule, each cluster in said array being capable of individual resolution by optical microscopy, said method comprising,
 - a) providing a vesicle in contact with the surface of a solid support so as to define a chamber between said support and said vesicle, which chamber comprises a single target molecule including a functionality to effect said immobilisation to the surface of said solid support,
 - b) copying said target molecule on the surface of said support to produce copies of said target molecule forming said cluster.
- 15 2. A method according to claim 1 wherein said method comprises the step of first contacting with said support a single target molecule including said functionality to effect immobilisation to the surface of the support and subsequently contacting said vesicle with said support so as to provide a chamber between said support and said vesicle, which chamber comprises said single target molecule.
 - 3. A method according to claim 1, wherein said method first comprises the step of contacting with said solid support a vesicle defining an enclosed chamber therein which chamber comprises therein said single target molecule.
- 4. A method of producing a clustered array of one or more clonal copies of a single target molecule, each cluster in said array being capable of individual resolution by optical microscopy, said method comprising,
 - a) providing at least one vesicle defining an enclosed chamber therein, said chamber including said single target molecule and one or more copies thereof,

- b) contacting said vesicle with the surface of a solid support to effect localised immobilisation of the target molecule and/or the copies thereof to the surface of said support, each of said single target molecule and/or copies including a functionality to effect said immobilisation to the surface of said solid support.
- 5. A method of producing a clustered array of one or more clonal copies of a single target molecule, each cluster in said array being capable of individual resolution by optical microscopy, the method comprising,
- a) providing at least one vesicle defining an enclosed chamber therein and one or more copies of said single target molecule within said vesicle, said vesicle comprising a linking molecule for linking said copies together in said vesicle, and

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- b) applying said linked copies of said target molecule to a solid surface to form an array of clustered arrays of said copies, said linking molecule comprising a functionality to effect attachment to the surface of said support.
- 6. A method according to any of claims 1 to 5, wherein said vesicle comprises an isolated chamber in a bulk phase, whose interface with the bulk phase prevents exchange of the single target molecule and copies thereof in the aqueous chamber with the bulk phase.
- 7. A method according to any preceding claim wherein said vesicle is formed from droplets of water emulsified in oil.
- 25 8. A method according to any preceding claim wherein said vesicle is a liposome.
 - 9. A method according to any preceding claim wherein said vesicle is formed from a polyelectrolyte nanoshell.
- 30 10. A method according to any preceding claim wherein said vesicle comprises an aqueous core and/or a shall formed by concervation.

- 11. A method according to any preceding claim wherein any of said single target molecule and/or said copies thereof are capable of being attached to said solid support via a functionality thereon capable of interacting with a complementary capture moiety having means to effect attachment to the surface of said support.
- 12. A method according to any preceding claim, wherein said target molecule is a nucleic acid molecule.

- 13. A method according to claim 12 wherein said copies of said target molecule are
 10 complementary copies produced by nucleic acid amplification either outside or inside
 said vesicle or on the surface of said support.
 - 14. A method according to any of claims 11 to 13, wherein said capture moiety comprises a nucleic acid molecule comprising a sequence that is complementary to a sequence on the target nucleic acid molecule and/or copies thereof.
 - 15. A method according to any of claims 12 to 14, wherein said target nucleic acid molecule comprises an adaptor molecule of known nucleic acid sequence at one of its 5' and 3' ends.
- 16. A method according to any of claims 12 to 14 wherein said target nucleic acid molecule includes an adaptor molecule of known nucleic acid sequence at each of its 5' and 3' ends.
- 25 17. A method according to claim 16 wherein said amplification step utilises a single primer species specific for said 3' adaptor molecule to produce a nucleic acid molecule having a sequence complementary to the target nucleic acid molecule.
- 18. A method according to any of claims 11 to 17 wherein said capture moiety comprises a hairpin oligonucleotide.

- 19. A method according to claim 18, wherein said hairpin oligonucleotide comprises a sequence its 3' end corresponding to that of the 5' adaptor molecule of the target nucleic acid molecule and a 3' blocking group.
- 5 20. A method according to claim 19, wherein said hairpin oligonucleotide is present in the chamber of said vesicle, capture of the complementary copies of said single target molecule occurring prior to the fusion of said vesicle to said solid support.
- 21. A method according to claim 19, wherein said hairpin oligonucleotide is present on the surface of said support, capture of the complementary copies of said single target molecule occurring subsequent to the contacting of said vesicle with said solid support.
 - 22. A method according to claim 20 or 21 wherein said vesicle further comprises a ligase enzyme to ligate the complementary copies of said target molecule to the 5' end of said hairpin incorporating a phosphate moiety.
 - 23. A vesicle for use in producing a clustered array of one or more clonal copies of a single target molecule, said vesicle comprising an enclosed chamber therein comprising either said single target molecule and/or copies thereof or the components to effect copying of said single target molecule or both, and which vesicle is formed from an isolated chamber in a bulk phase, whose interface with the bulk phase prevents exchange of the single target molecule and/or copies thereof with the bulk phase.
- 24. A vesicle according to claim 23, which vesicle is formed from droplets of water emulsified in oil.
 - 25. A vesicle according to claim 23 which vesicle is a liposome.
 - 26. A vesicle according to claim 23 which is formed from a polyelectrolyte nanoshell.
 - 27. A vecicle according to any of claims 23 to 26 which has an equeous core and/or a shall formed from accordance.

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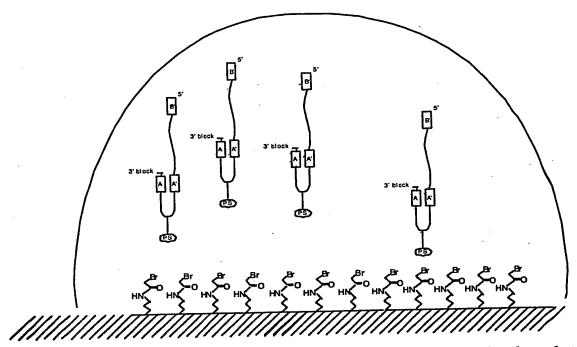
- 28. A vesicle according to any of claims 23 to 27, wherein said single target molecule and/or copies thereof comprise a functionality capable of interacting with a complementary capture moiety having means to effect immobilisation of said target molecule or copies thereof to the surface of said solid support.
- 29. A kit for producing a clustered array of one or more clonal copies of a single target molecule which kit comprises a plurality of vesicles according to any of claims 23 to 28 and a solid support for contacting with said vesicles.
- 30. A kit according to any claim 29, wherein said target molecule is a nucleic acid molecule.
- 31. A kit according to claim 29 or 30, wherein said capture moiety comprises a nucleic acid molecule comprising a sequence that is complementary to a sequence on the target nucleic acid molecule or copies thereof.
 - 32. A kit according to any of claims 29 to 31, wherein said target nucleic acid molecule comprises an adaptor molecule of known nucleic acid sequence at one of its 5' and 3' ends.
 - 33. A kit according to any of claims 29 to 32 wherein said target nucleic acid molecule includes an adaptor molecule of known nucleic acid sequence at each of its 5' and 3' ends.
 - 34. A kit according to claim 33 further comprising a single primer species specific for said 3' adaptor molecule for use in an amplification step to produce a nucleic acid molecule having a sequence complementary to the target nucleic acid molecule.
 - 30 35. A kit according to any of claims 29 to 34 wherein said capture moiety comprises a hairpin oligonucleotide.

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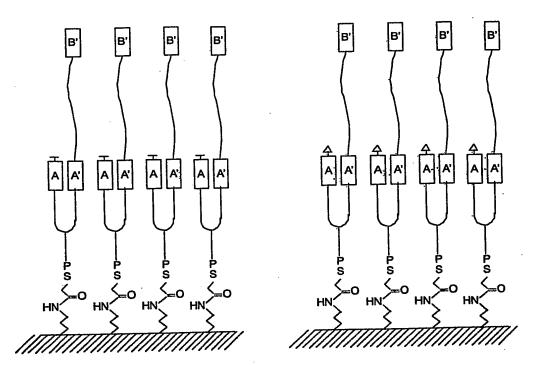
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- 36. A kit according to claim 35, wherein said hairpin oligonucleotide comprises a sequence its 3' end corresponding to that of the 5' adaptor molecule of the target nucleic acid molecule and a 3' blocking group.
- 5 37. A kit according to claim 35 or 36, wherein said hairpin oligonucleotide is present in the chamber of said vesicle.
 - 38. A kit according to claim 35 or 36 wherein said hairpin oligonucleotide is present on the surface of said solid support.
 - 39. A kit according to any of claims 35 to 38 further comprising a ligase enzyme to ligate the 3' end of the complementary copy of said target molecule to the 5' end of said hairpin incorporating a phosphate moiety.
- 15 40. A method according to claim 17 wherein said linking molecule comprises a dendrimeric molecule, said one or more copies of said single target molecule being generated by providing one or more copies of said single primer species on said dendrimeric molecule, in the presence of a polymerase and appropriate dNTP molecules.
- 20 41. A method according to any of claims 5 to 17, where said linking molecule comprises a polymerisation initiator attached to said copies.

497105; CDM; CDM



 Vesicles are fused to a surface to form hemispherical aqueous chambers that permit coupling chemistry between complementary functionalities on the amplified DNA and surface



Deblocked and ready for application

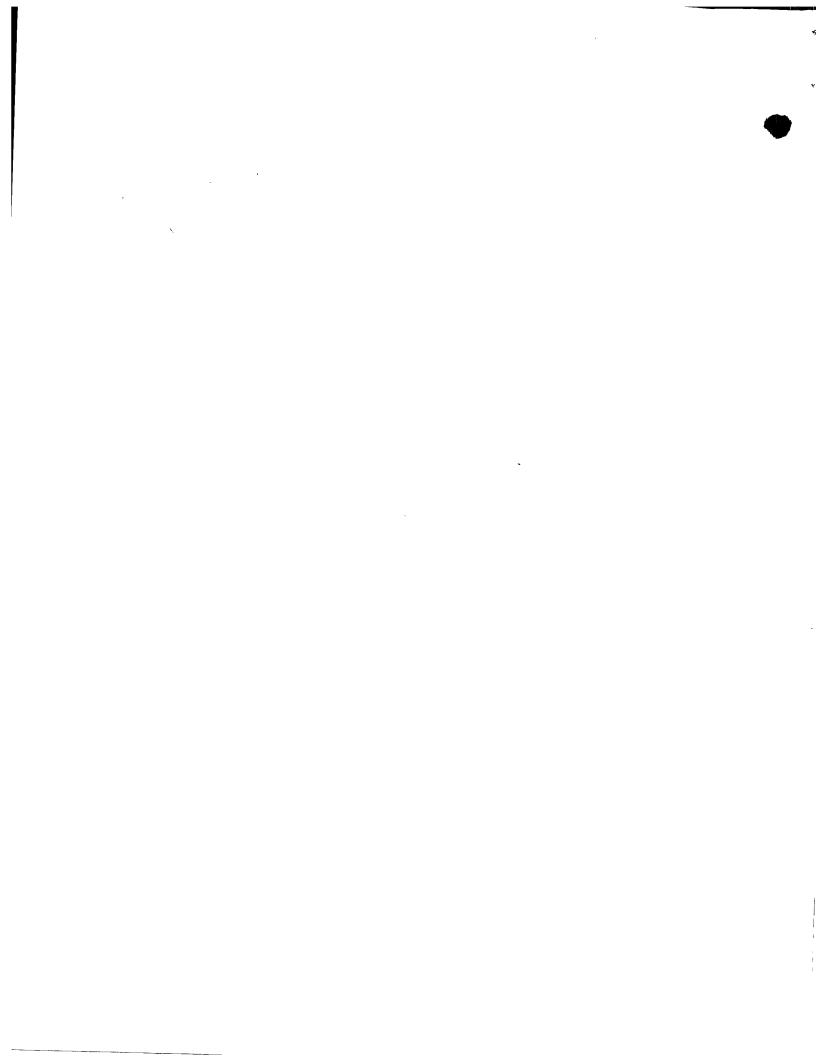
Fig 1

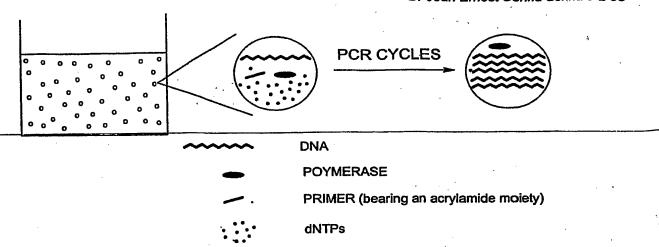


Figure 2 - surface dependent amplification route

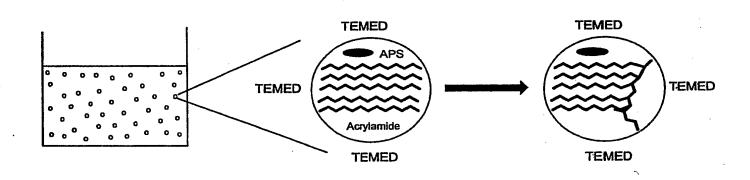
Vesicles/ aqueous chambers containing (on average) single copy template DNA + other reagents for amplification (except for surface bound primer)		. •
0000	random fusion to surface or possible targeting e.g using biotinylated lipids, chemistry or eventopological features	
	\longrightarrow	fused hemispherical aqueous chambers which remain isolated during remainder of procedure
surface bound primer		
		surface amplification leads to clonal cluster formation
		post amplification wash to remove lipophilic materials and unbound products ready for application

Fig 2.

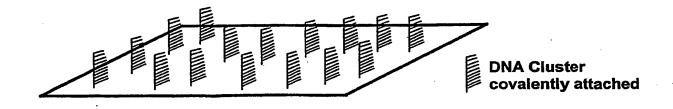




STEP 1: formation of DNA clusters

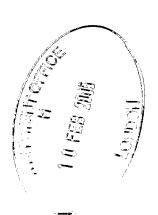


STEP 2: initiation and start of polymerisation within the droplets (the DNA clones are covalently linked in a prepolymer)



STEP 3: spin-coating or casting of the droplets containing linked DNA clones on the activated surface (bearing polymerizable moieties covalently attached)

Fig 3



GBL 05 430